



































Conclusions

Al-based (N₂O Risk) DO control:

- ▶ Eliminates N₂O peaks
- Eliminates peaks in ammonia
- Eliminates periods of over aeration
- \blacktriangleright NO_{3⁻} not substantially higher, but N₂O in anoxic needs to be checked
- ▶ Full-scale N₂O mitigation strategy proved successful!



