

# Modeling the performance (effluent quality and membrane fouling) of a membrane bioreactor

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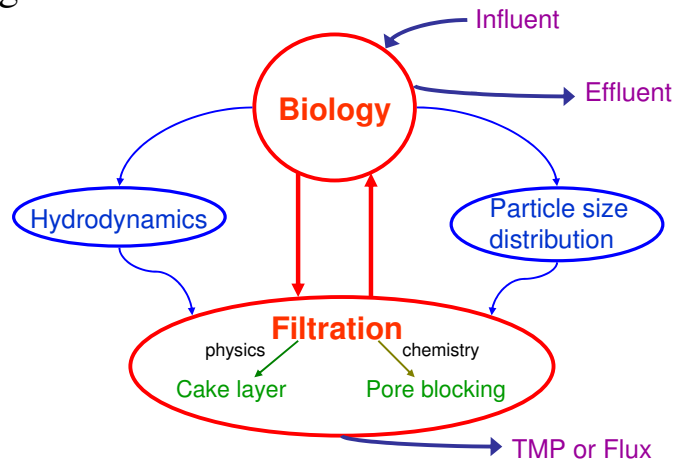
## Overview

1. BIOMATH goal
2. Labscale reactor
3. Particle sizing
4. SMP – Fouling
5. Conclusions



## 1. BIOMATH goal

### Integral Mechanistic Model



## 1. BIOMATH goal

### Build a model

↻ Calibration and validation

↻ Experimental data



Labscale MBR

↻ measurements { online  
offline

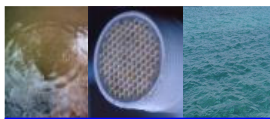
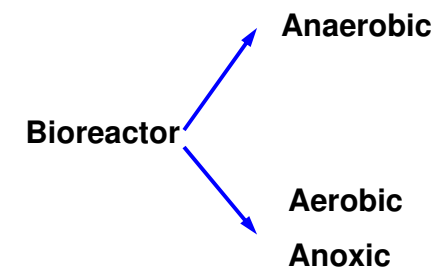
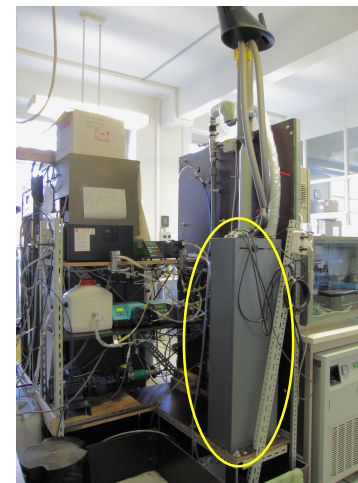


## Overview

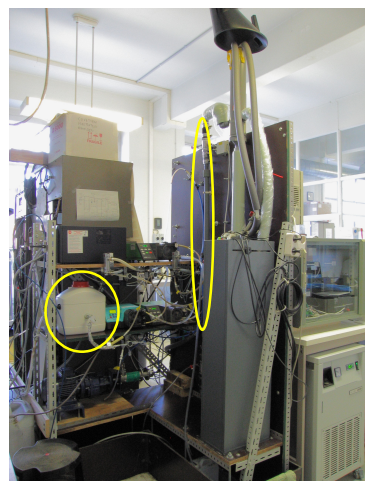
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## 2. Labscale MBR



## 2. Labscale MBR



**Bioreactor**

**Membrane**

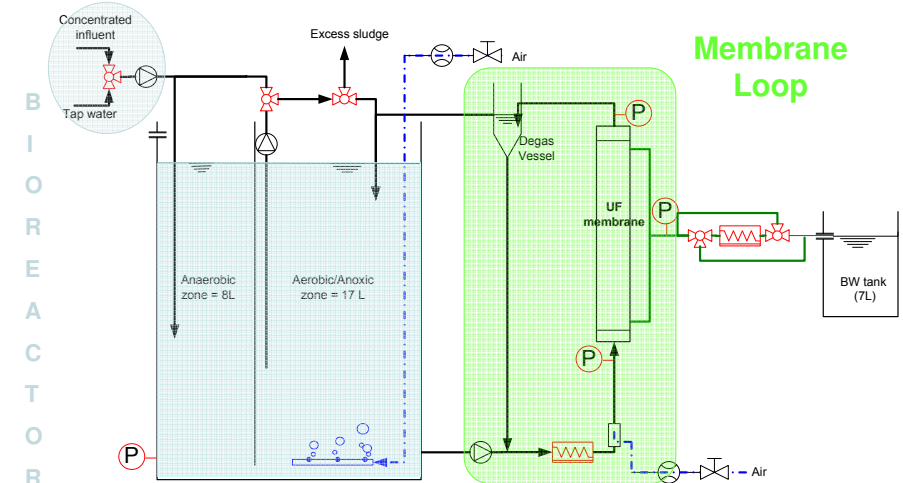


- side stream
- tubular: X-flow (Norit)
- pore size: 30 nm

**Effluent/Backwashing Tank**



## 2. Labscale MBR

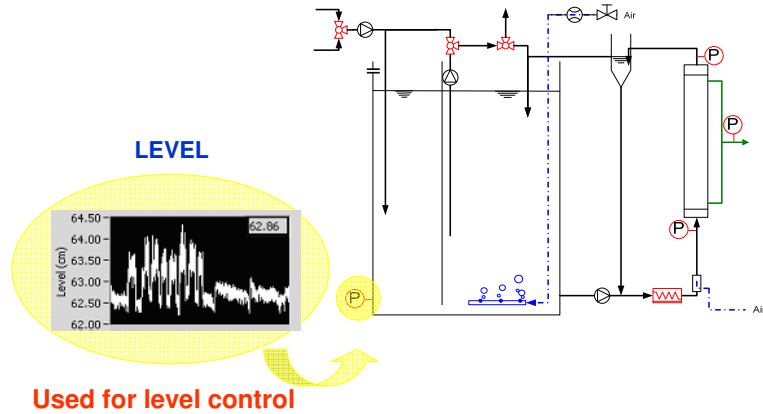




## 2. Labscale MBR

Online measurements:

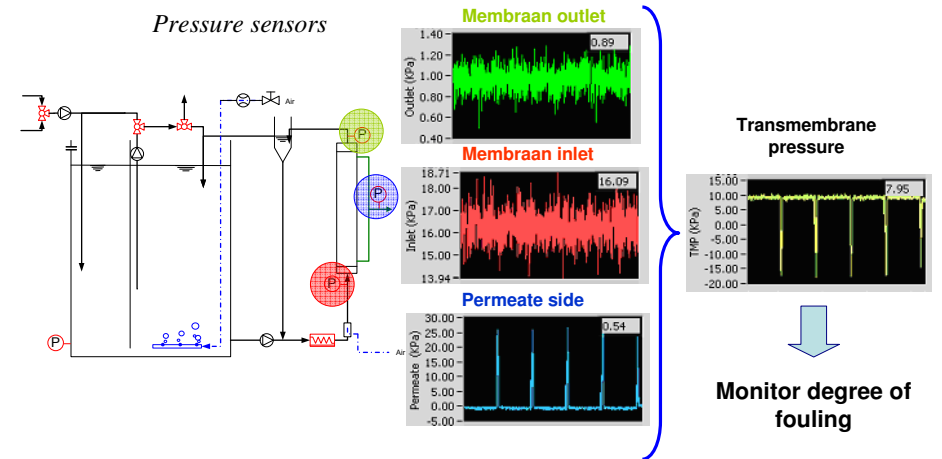
*Pressure sensors*



## 2. Labscale MBR

Online measurements:

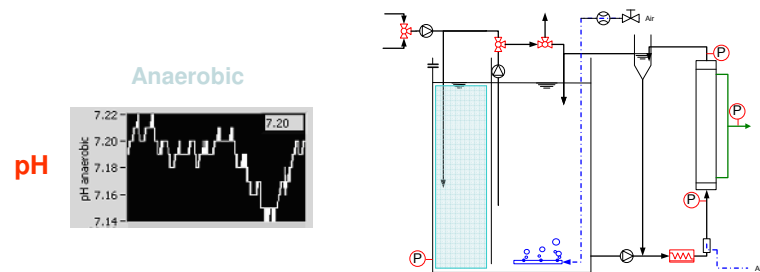
*Pressure sensors*



## 2. Labscale MBR

Online measurements:

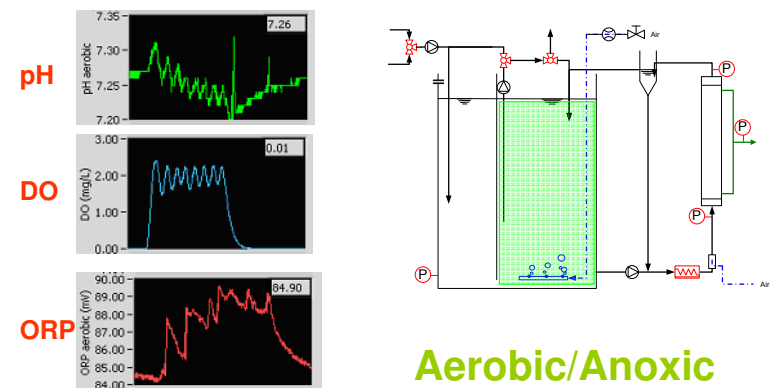
*Sensors: process parameters*



## 2. Labscale MBR

Online measurements:

*Sensors: process parameters*





## 2. Labscale MBR

Offline measurements:

*Effluent*

- COD; BOD
- TN; NO<sub>3</sub>-N; NO<sub>2</sub>-N; NH<sub>4</sub>-N
- TP; PO<sub>4</sub>-P
- SMP = proteins + polysaccharide + COD

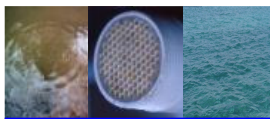
*Activated sludge* (bioreactor + membrane loop)

- MLSS; MLVSS
- SMP = proteins + polysaccharide + COD
- EPS = proteins + polysaccharide + COD
- microscopy
- viscosity



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## 3. Particle sizing: technics

Light scattering devices:

scattering pattern



size distribution

+ Broad range



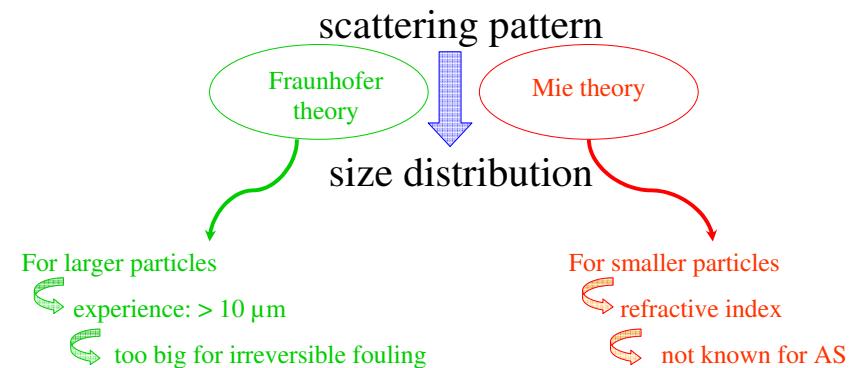
0.04  $\mu\text{m}$  to 2,000  $\mu\text{m}$

Examples: Mastersizer, Beckman Coulter, ...



## 3. Particle sizing: technics

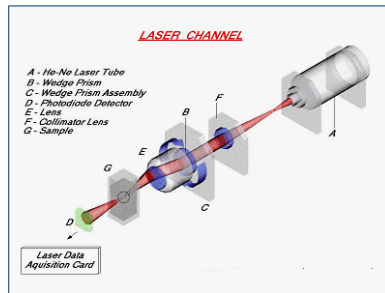
Disadvantages:





### 3. Particle sizing: technics

CIS-100  
(ANKERSMID)



TOT

Image analysis

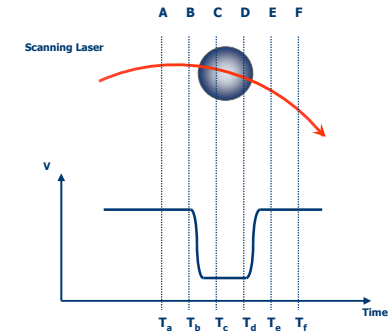
Not based on scattering pattern



### 3. Particle sizing: technics

TOT

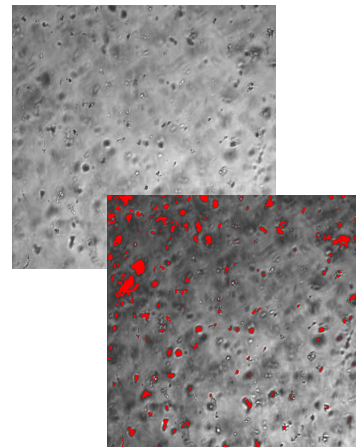
- + no refractive index
- small range:  $> 1\mu\text{m}$
- dilution needed
- ↻ permeate
- air bubbles



### 3. Particle sizing: technics

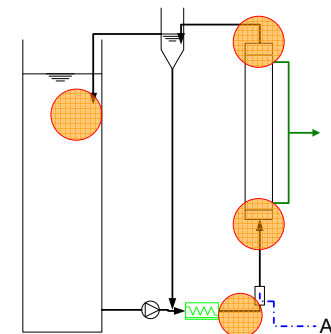
Image analysis

- + no refractive index
- small range:  $> 10\mu\text{m}$
- dilution needed
- ↻ permeate
- + air bubbles eliminated



### 3. Particle sizing: data

PSD measured at different places:

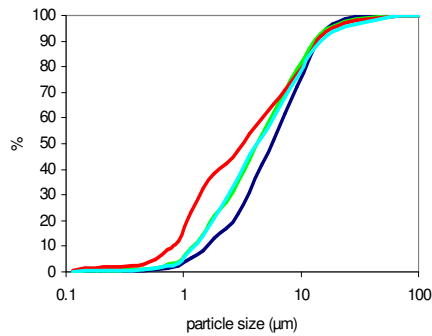


1. Bioreactor (+ air)
2. Inlet of the membrane (+ air)
3. Outlet of the membrane (+ air)
4. After recirculation pump



### 3. Particle sizing: data

TOT



PSD in bioreactor is shifted

breakage flocs in the membrane loop

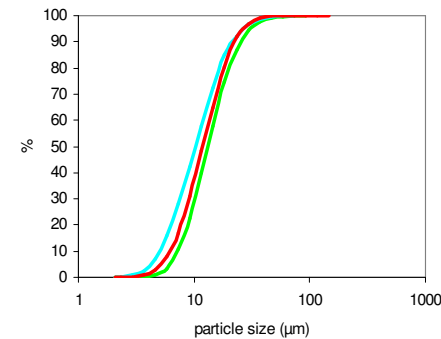
PSD inlet > PSD outlet

breakage flocs in membrane



### 3. Particle sizing: data

Image analysis



PSD inlet > PSD outlet

breakage flocs in membrane

PSD difference is smaller

Smaller particles are not measured as well as with TOT



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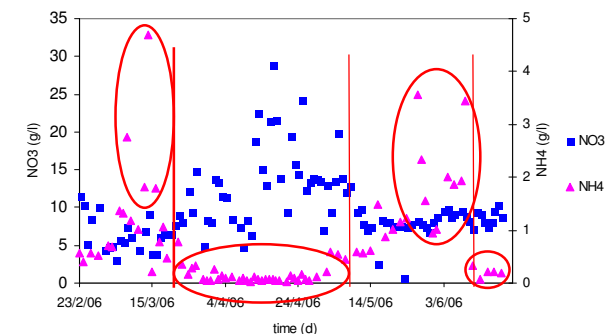


### 4. SMP – Fouling

2 PROBLEMS:

1) Bad nitrification: too much  $\text{NH}_4^+$

↻ Oxygen increase (1 → 2 mg/L)



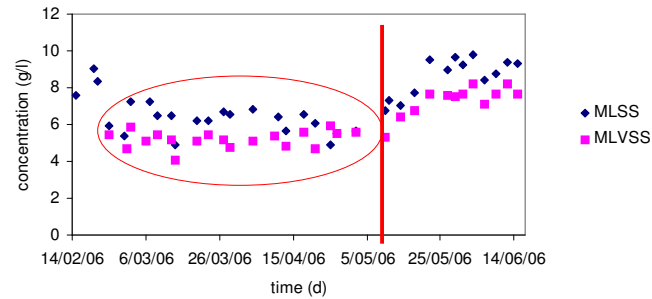




## 4. SMP – Fouling

2) Settling particulate influent in tubes

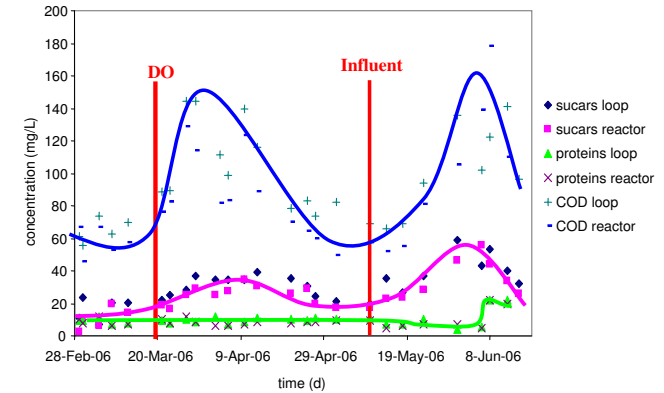
↪ increased speed (recirculation)



## 4. SMP – Fouling

Fixing the 2 problems

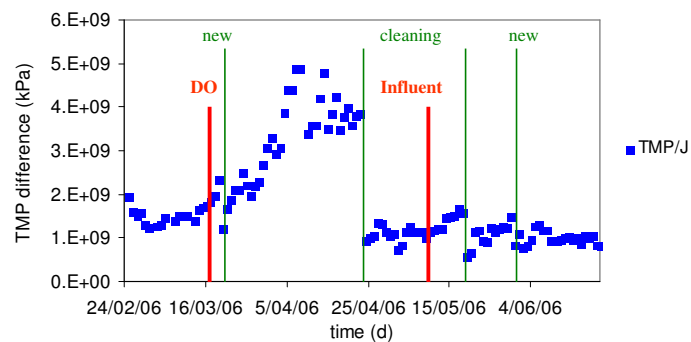
↪ Influenced SMP concentration



## 4. SMP – Fouling

Influence SMP on fouling

↪ not straightforward



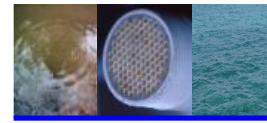
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## 5. Conclusions

- Labscale reactor: stable
  - ↪ collect data for model calibration
- PSD
  - ↪ instruments not optimal
  - ↪ small changes at different places
- SMP – Fouling relationship
  - ↪ not straightforward



## Discussion points

Particle size distribution

↪ which techniques to use?

SMP- fouling

↪ what can cause the different fouling behavior?

Thank you for your attention!